### **CONSÓRCIO ANGRA EUROBRAS NES**





# Market Sounding May 2022







CONFIDENTIAL

# **Consortium AEN**

### Tractebel Brazil, Tractebel Belgium and Empresarios Agrupados



Tractebel Belgium & Empresarios Agrupados (Spain) are amongst the world top leading engineering companies, able to provide vast array of services for the Nuclear Market.

World class expertise from both companies, in the German Nuclear Safety Standards. (The standards used in the design of Angra 2 & 3 NPP)



Combined with extensive experience in large projects in Brazil from Tractebel Brazil.



CONSÓRCIO ANGRA EUROBRAS NES

## Introduction



The Consortium ANGRA EUROBRAS NES (ANGRA EUROPE BRASIL NUCLEAR ENGINEERING SERVICES) or "AEN", under the leadership of TRACTEBEL ENGINEERING LTDA, is supporting BNDES/Eletronuclear in finalizing Angra 3 Project, performing Service A (together with Services B & C).

"SERVICE A" is responsible for a Technical Operational Evaluation (Present Status & Costs to Complete), Preliminary and Definitive Scopes of EPC, and Advisory Engineering necessary for structuring and implementing the model approved for the feasibility of the Angra 3 Project.

# **Introduction (cont.)**



- Within the Preliminary Scope of EPC, and later to develop a Project's Definitive Scope of EPC that is consistent with Brazilian regulations and market conditions, AEN is conducting "EPC - A3 - Market Sounding", contacting potential EPC providers to collect preliminary information and screen their comments on the bidding process.
- This material presents a brief description of the Project and the envisaged preliminary EPC scope and requirements. We emphasize that this material has exclusively public information and has an ostensible character.
- We would like to invite your <u>Company to submit your preliminary comments</u> and, if possible, indicating your interest in participating in this Project.
- Comments from bidders' difficulties and suggestions on the EPC process are welcome.

# **Angra 3 General Features**



**Eletrobras Termonuclear – Eletronuclear (ETN)**, controlled by Centrais Elétricas Brasileiras S.A – Eletrobras, linked to the Ministry of Mines and Energy, is the **OWNER** of Angra 3 Project, as well as the other NPP Units 1 & 2, and other Nuclear Installations situated in CNAAA site (Central Nuclear Almirante Alvaro Alberto), in Angra dos Reis / RJ.

**Project Description:** Angra 3 was interrupted in its very initial phase and restarted in 2007 as part of the Accelerated Growth Program (PAC), but the construction was suspended in 2015. Restarted in 2022, considering the "Critical Path" of the Project.

**FRAMATOME** (previously Areva) is the supplier of the nuclear island and responsible for the project's overall performance.

**Reference plant for Angra 3 is Angra 2**, all technical updates were incorporated to the project, including those derived from the experience of Fukushima accident. The project, a pre-Konvoi German KWU design, is one of the most successful among the plants currently in operation, with high safety and performance standards (Over 30 years of operation in Germany; 21 years of operation of Angra 2).

CONSÓRCIO ANGRA EUROBRAS NES



# General Presentation of EPC Scope of work

Product 8 Service A Material for Market Sounding - The presented information is still under study and is intended exclusively to support the initial conversations in the market sounding process, and therefore, under no circumstances, can be understood as final.

May 2022

6

#### CONSÓRCIO ANGRA EUROBRAS NES





- A. Presentation of
  - i. Eletronuclear facilities in CNAAA
  - ii. Angra 3
- B. Project Organization Key stakeholders Organization
- C. Project Situation On-going Activities and Current Status
- D. Project Partner
  - i. Introduction of Scope of Works
  - ii. Key Features
- E. Indicative Tender Information
  - i. Technical Qualification Criteria for Bidders
- F. Overall Schedule COD February 2028
- G. Project Risk Allocation
- H. Details of Scope of Work

### **Presentation** Eletronuclear facilities in the CNAAA site

#### CONSÓRCIO ANGRA EUROBRAS NES







### **ANGRA 1**

- COD in 1985
- PWR 640 MWe
- Westinghouse technology

Lifetime 40
 years

### **ANGRA 2**

- COD in 2001
- PWR 1360 MWe
- KWU Pre-Konvoi
- Lifetime 40 years

### Dry Storage Facility

Commissioned
 in 2020

### ANGRA 3

- COD projection Feb. 2028
- Reference Plant: ANGRA 2
- Lifetime 40 years

Product 8 Service A Material for Market Sounding - The presented information is still under study and is intended exclusively to support the initial conversations in the market sounding process, and therefore, under no circumstances, can be understood as final.

May 2022

EMPRESABIOS ACRUPADO



TRACTEBEL



### Presentation **ANGRA3**

Key Features of the ANGRA 3 NPP:

Location: Angra dos Reis (Rio de Janeiro)

**PWR Reactor** – KWU → FRAMATOME ANP

Power Generation: Siemens Turbine 1405 MWe

Construction Suspended in 2015. Resumed in 2022

Commercial Operation Date - February 2028

Eletronuclear acting as Architect Engineer

Angra 3 Enterprise - Multi-package organization





# **ANGRA 3 - Project Situation**

### Current Status & On-going Activities (1/4)

### Angra 3 – Work done by ETN

### Civil Assets – Buildings & Structures

•Exhaustive maintenance and preservation works on all the **civil assets** since suspension of construction

#### Equipment and supplies

- •Main equipment (Reactor Pressure Vessel, Steam Generators, Pressurizer, Condensers, High Pressure Turbine, Generator Set,...) stored and preserved in NUCLEP premises
- •Other equipment stored in warehouses located in the CNAAA site and preserved by ETN teams
- •Containment structures preserved in the site area

### ANGRA 3 – On-going Activities by ETN

CONSÓRCIO ANGRA EUROBRAS NES

TRACTEBEL

### **Project Resumption – Contracted activities**

- •Civil Works for buildings in the critical path
- •Erection and commissioning of **Polar Crane**, **Semi-gantry** crane
- Assembly of Containment sphere

### **On-going activities managed by ETN**

- •Refurbishment of special lifting devices (Manitowoc crane).
- •Contracts renegotiation with several suppliers (incl. Pool lining erection, supply of heat exchangers,...).

### **ETN incoming activities**

- •Contracting of **Engineering** Services for Design finalization, Owner Engineer and Inspection and Supervision of works.
- •General Inspection program for all already supplied equipment
- •Simulator design, purchase and construction

### **ANGRA 3 - Project Situation** Current Status & On-going Activities (2/4)

CONSÓRCIO ANGRA EUROBRAS NES

Angra 3 – Current situation Nuclear Island

Site Area between Angra 3 and Angra 2





### **ANGRA 3 - Project Situation** Current Status & On-going Activities (3/4)



**Turbine Building from turbine location** 

Warehouse storing equipment already supplied



### ANGRA 3 - Project Situation Current Status & On-going Activities (4/4)



### **Civil Works maintenance**

### **Equipment reception & maintenance operations**



### Introduction of Scope of Works (1/2)



### Management in all levels his Scope • Commissioning Activities

- **Engineering Services** 
  - Finish or develop Detail Design as per DORs
  - Develop pending engineering necessary to execute his scope of Work
  - Prepare, and keep up-to-date, all the As-Built
  - Inspect, Review and Report all **Electromechanical Design**

### **Procurement Services**

- Acquire and Supply remaining Equipment and Bulk Material (National Supplies)
- Maintain and preserve them
- Supply Spare Parts and Consumables

#### **Construction & Assembly Work**

- Execute the remaining Construction Work
- **Place Major Components**
- All Electromechanical Erection and Installation
- **Execute Temporary Works**

TRACTEBEL

Perform Construction and Installation Tests

CONSÓRCIO ANGRA EUROBRAS NES

EMPRESABIOS ACRUPADO

Support with workmanship, materials and equipment for:

- **Preoperational Tests**
- Start-Up Tests and Trial Operation
- Performance Tests
- **Quality Control** 
  - Prepare a comprehensive Quality Assurance Plan
  - Solve requested Corrections

### Introduction of Scope of Works (2/2)







| Engineering Services            | <ul> <li>Around 65% Engineering Completeness. Owner to complete it except:</li> <li>Detailed Design Lines 138 kV &amp; 500 kV and Substation</li> <li>Detailed Design Fire Protection System inside buildings</li> <li>Detailed Design Package Plants</li> </ul>   |  |
|---------------------------------|--|--|
| Procurement Services            | <ul> <li>Purchase of equipment (Partial) National Scope</li> <li>Purchase of almost all Bulk Material and Spare Parts and<br/>Consumables</li> <li>Already purchased National equipment, the risk of deficiencies is<br/>minor due to Owner's maintenance and the type of equipment<br/>concerned (mostly static).</li> </ul>  |  |
| Construction &<br>Assembly Work | <ul> <li>Civil Construction (Buildings + Infrastructure + Marine Works)</li> <li>Electro-mechanical erection including Heavy Equipment (i.e:<br/>Steam Turbine, Generator Unit</li> <li>General Inspection made by the Owner before installation of the<br/>Imported stored electrical and mechanical equipment replacing<br/>the missing, damaged and aged parts and reconstituting<br/>cannibalization.</li> </ul> |  |
| Commissioning<br>Activities     | <ul> <li>Perform Construction and Installation Tests</li> <li>Provision of personnel for the rest of test</li> </ul>   |  |

INTERNA

Additional information of Scope of Works (1/5)

CONSÓRCIO ANGRA EUROBRAS NES



### **ANGRA 3 - Project Partner** Additional information of Scope of Works (2/5)



### Engineering Services

### Eletronuclear

- Provision of all Detailed Design studies
- Including 3D Model for mechanical systems
- •As-built documentation (except detail design executed by Project Partner)

### Procurement Services

### Eletronuclear

- Imported supplies (from technology provider)
- •Maintenance of already purchased material

#### CONSÓRCIO ANGRA EUROBRAS NES



### **Project Partner**

- •Detailed Design Lines 138kV & 500 kV and Substation
- •Detailed Design Fire Protection System inside buildings
- •Detailed Design Package Plants
- •Redlines markups for As-built

### **Project Partner**

Equipment (partial) within National Scope - remaining equipment not supplied by technology provider
Bulk Material, Spare parts and Consumables

### **ANGRA 3 - Project Partner** Additional information of Scope of Works (3/5)

### Construction

#### Eletronuclear

- Construction Works in the critical path for on Nuclear Island buildings (Acceleration Plan)
- Provision of some temporary services
- Provision of areas for temporary facilities
- Construction supervision

#### **Project Partner**

- Construction site organization
- •Repair Works on existing civil assets
- Finalization of all buildings and structures. Including:
- •Turbine table construction
- Discharge Channel
- Vent stack
- Site Infrastructure
- •Landscaping and site platform grading
- •Roads and parking areas
- ·Sanitary Installation and yard drainage
- Marine Works
- Shoreline
- Jetty

#### CONSÓRCIO ANGRA EUROBRAS NES





### Additional information of Scope of Works (4/5)

market sounding process, and therefore, under no circumstances, can be understood as final.





**Erection and Assembly works** 

### Eletronuclear

- Provision of the Manitowoc Crane
- Installation or erection of captive/civil dependant equipment, and others such as:
- Polar Crane
- Semi-gantry crane
- •Fuel Pool Liners
- •Moisture Separator Re-heaters
- General Inspection of equipment before installation of the imported stored electrical and mechanical equipment
- replacing the missing, damaged and aged parts and reconstituting cannibalization

CONSÓRCIO ANGRA EUROBRAS NES TRACTEBE



### **Project Partner**

- Erection and installation of Heavy Equipment, such as:
- Reactor Pressure Vessel
- Steam Generators and the rest of primary equipment
- Steam Turbine
- Generator Unit
- Erection of all electro-mechanical equipment.

INTERNA

Product 8 Service A Material for Market Sounding - The presented information is still under study and is intended exclusively to support the initial conversations in the

### ANGRA 3 - Project Partner Additional information of Scope of Works (5/5)

### Commissioning

### Eletronuclear

- Direction of the Implementation and direction of the Test Program
  Provision of the Testing Schedule
- •Provision of specialist personnel for supervision

#### Project Partner

- •Perform Construction and Installation Tests
- Support with workmanship, materials and equipment for:
- •Preoperational tests
- •Start-up test and Trial Operation
- Performance Test

### QA/QC & Interface management

### Eletronuclear

- •Manages interfaces between Project Partner and ETN (including the rest of ETN contractor's)
- •Provides the Overall Project Quality Management
- •Provision of the General Project Schedule

#### Project Partner

- •Management of interfaces and integration. Resolution of interfaces requirements with all disciplines and contractors
- •Execute activities following its Quality Assurance Plan based on CNEN NN 1.16 standard

#### CONSÓRCIO ANGRA EUROBRAS NES





#### CLEAR website

# **ANGRA 3 - Tender Information**

### **Technical Qualification Criteria for Bidders**

CONSÓRCIO ANGRA EUROBRAS NES





| Project References                               | <ul> <li>Nuclear Projects</li> <li>Large Scale Power Generation Plant</li> </ul>   |
|--|--|
| Construction<br>Experience                       | <ul> <li>Construction of complex superstructures</li> <li>Marine Works and earthworks</li> </ul>   |
| Mechanical Erection &<br>Installation experience | <ul> <li>Installation of heavy equipment and components</li> <li>Erection of Mechanical, electrical &amp; installations equipment and materials</li> </ul> |
| Inspection / Testing &<br>Commissioning          | <ul> <li>Execution of large inspection programs in new built projects</li> <li>Commissioning of Power Plants or other Industrial facilities</li> </ul>     |
| Site visit                                       | <ul> <li>Acknowledgement of Angra 3 site conditions</li> </ul>   |

### ANGRA 3 - Overall Schedule COD – Feb. 2028

29/9/22

Electrical Engineering Remaining Packages

17/9/24

#### CONSÓRCIO ANGRA EUROBRAS NES



Activity ID Start Finish 2023 2024 2025 2026 2027 2028 Q2 Q3 Q3 Q1 Q2 Q3 Q4 Q1 Q2 Q3 Q4 Q1 Q4 Q1 Q2 Q4 Q1 Q2 Q3 Q4 Q1 Q2 Q3 Q4 Q1 REACTOR BUILDING 3/2/28 31/8/22 4/9/24 Register UJA - Civil Construction 10/12/23 30/6/25 R UJB - Civil Construction 11/11/23 25/11/24 Containment Sphere 29/1/24 19/1/25 Relar Crane 31/8/22 31/8/25 Pool Linning Res Nuclear Fuel Handling / Storage System 1/9/25 18/7/27 10/9/22 16/10/26 Reactor Equipment Assembly 10/9/22 10/12/26 Main Heat System 11/12/26 3/2/28 Report Commissioning and Trial Operation 31/8/22 10/3/27 REACTOR AUXILIARY BUILDING 31/8/22 18/7/25 KA - Civil Construction 20/5/25 10/3/27 Reactor Auxiliary Systems 29/4/22 13/11/26 Simulator 31/8/22 10/11/26 SWITCHGEAR BUILDING 31/8/22 14/10/23 Rev UBA - Civil Construction 18/4/23 10/11/26 UBA - Electromechanical Assembly 10/5/24 TURBINE BUILDING 10/11/26 8/8/24 3/2/25 R UMA - Civil Construction 4/2/25 10/11/26 Turbo Generator Set Assembly Turbo Generator Auxiliary Systems 10/5/24 3/2/26 31/8/22 13/6/26 REALERGENCY FEED BUILDING 31/8/22 19/4/25 Register ULB - Civil Construction 20/4/25 Subscription ULB - Electromechanical Assembly 13/6/26 26/3/24 13/6/26 EMERGENCY POWER AND CHILLED WATER BUILDING 19/4/25 R UBP - Civil Construction 26/3/24 UBP - Electromechanical Assembly 20/4/25 13/6/26 17/9/24 29/9/22 29/9/22 25/6/23 Engineering Packages for PLC Civil Engineering Remaining Packages 29/9/22 17/9/24 29/9/22 17/9/24 Electromechanical Engineering Remaining Packages

# **ANGRA 3 - Project Risk Allocation**

#### CONSÓRCIO ANGRA EUROBRAS NES

TRACTEBEL



Delay in contract finalization which leads to a delay in start and finish dates.

Unwillingness of new contractors to renegotiate previous contracts for the supply of critical equipment

Scope changed by licensing agency requirements

Occurrence of HSE issues due to high occupation of the site for the owner, contractors and subcontractors

Process Safety and Environmental topics are not transferred to the new execution stage of the project

Delivery of long lead items

Onsite coordination and interfacing with other contractors

Insufficient transportation facilities and insufficient on-site storage space

Changes in the order of assembly due to the mismatch between project availability, evolution of civil works, evolution of electromechanical assembly and the goods and materials supplied available for assembly

Interfaces between the different structures and scopes of work

Insufficient resources available for monitoring the quality requirements



May 2022

CONSÓRCIO ANGRA EUROBRAS NES



# **Details of the Scope of Work**

 Estimative quantities (in percentages) for the completion process of finalizing Angra 3 Project, (information from ELETRONUCLEAR & EPC scope for Angra 3 Project).



# **Angra 3: Overall Project Progress**

(ELETRONUCLEAR report, Feb./2022)

CONSÓRCIO ANGRA EUROBRAS NES



| Scope   | Accum. Physical Progress (%) |
|---|------------------------------|
| Engineering (Basic and Detailed Design;                                       | 85,96                        |
| Framatome Services: 79% )   |                              |
| <b>Supplies</b> (76% of <b>national</b> total cost contracted; 63% delivered; | 86,04                        |
| Framatome supplies: 73% delivered)  |                              |
| Civil Construction  | 67,26                        |
| (Restarted 2022)  |                              |
| Electromechanical Erection  | 10,77                        |
| (Interrupted 2015; Steel Containment: 54%)                                    |                              |
| Total   | 66,23                        |

# Angra 3: Civil Construction Progress

#### CONSÓRCIO ANGRA EUROBRAS NES





|   |     | Reported progress (%) |                  |                   |
|---|-----|-----------------------|------------------|-------------------|
| Building / Structure                              |     | Concrete              | Steel Structures | Finishing<br>work |
| Reactor building (Interior)                       | UJA | 50.2                  | 13.5             | 0.0               |
| Reactor building (Annulus)                        | UJB | 81.9                  | 71.3             | 60.5              |
| Main Steam and Feedwater Valve Compartment        | UJE | 34.0                  | 0.0              | 0.0               |
| Structure for equipment lock enclosure            | UJF | 73.3                  | 0.0              | 0.0               |
| Reactor auxiliary building                        | UKA | 84.7                  | 44.4             | 23.8              |
| Turbine Building                                  | UMA | 90.8                  | 65.7             | 41.0              |
| Electrical Building                               | UBA | 99.7                  | 35.7             | 56.4              |
| Emergency Power and chilled water supply building | UBP | 43.0                  | 0.0              | 0.0               |
| Emergency feed Building                           | ULB | 87.0                  | 3.9              | 0.0               |
| Condensate polishing building                     | ULD | 93.4                  | 0.0              | 0.0               |
| Staff facilities and office building              | UYA | 44.0                  | 0.0              | 0.0               |
| Vent Stack  | UKH | 29.2                  | 0.0              | 0.0               |
| Main cooling water intake structure               | UPC | 38.6                  | 0.0              | 0.0               |

# **Angra 3:** Scope division of remaining civil activities: Owner's Critical Path (PLC) x EPC

#### contractors (Consortium Angra Eurobras NES, Dec./2021) **PLC contractor EPC** contractor Concrete works: finalization of 1st stage Completion of all other works, including concrete works in the building, including all remaining 2<sup>nd</sup> stage concreting partial 2<sup>nd</sup> stage concreting (closing of (closing of openings and block-outs). block-outs and 2<sup>nd</sup> stage concrete...). Finalization of finishing works UJB Erection of steel structures. Finishing works, not including the final painting of floors nor the second coat of paint on some walls and in traffic areas. Concrete works: finalization of 1<sup>st</sup> stage Completion of all other works (including concrete works. No 2<sup>nd</sup> stage concreting 2<sup>nd</sup> phase concreting, finishings, etc.) activities. Erection of steel structures. UJA, UBA Finishing works, not including the final painting of floors nor second coat of paint on some walls and in traffic areas. Concrete works: finalization of 1<sup>st</sup> stage Completion of all the rest of the works concrete works only. (including concrete 2<sup>nd</sup> phase, finishing....). Part of UPC 1<sup>st</sup> stage UJE. UJF. ULB. concrete works shall be included in the UKA. UPC 2<sup>nd</sup> phase (EPC) because design is not complete.

### Rest of buildings and infrastructures

Product 8 Service A Material for Market Sounding - The presented information is still under study and is intended exclusively to support the initial conversations in the market sounding process, and therefore, under no circumstances, can be understood as final.

Full scope.

CONSÓRCIO ANGRA EUROBRAS NES





# Angra 3: Status of foreign supply packages (FRAMATOME)

(ELETRONUCLEAR Feb./2022)

77,2% physical progress

### Main supplies

### Before the restart (Already delivered):

Reactor Pressure Vessel; Steam Generators; Pressurizer; Primary Piping; Reactor Cooling Pumps; Feedwater Pumps; High and Low Turbine; Electric Generator.

### After resumption (already in the current contract):

Various piping and piping materials; Brackets; Flanges; Main Cooling Water Pumps; Turbo Group Auxiliaries Generator; I&C Cables; LOCA resistant Power Cables; Electric Generator Auxiliaries; Various tanks.







# Angra 3: Status of the national supplies (Consortium Angra Eurobras NES, Dec./2021)

CONSÓRCIO ANGRA EUROBRAS NES



| LEGAL<br>AGREEMENT | CONTRACT STATUS                       | STATUS OF SUPPLY        | SUPPLY<br>PACKAGE<br>Quantitative<br>(%) |      |
|--------------------|---------------------------------------|-------------------------|--|------|
|                    | Concluded <sup>(1)</sup>              | Equipment delivered     | 18,4                                     |      |
| CONTRACTER         | Ongoing <sup>(2)</sup>                | Equipment delivered     | 5,4                                      | 0.55 |
| CONTRACTED<br>(By  | Amendment in progress                 | Equipment not delivered | 1,1                                      |      |
| ELETRONUCLEAR)     | Past Contracts under<br>renegotiation | Equipment not delivered | 14,6                                     | T    |
| NOT CONTRACTED     | To be contracted by ETN               | Equipment not delivered | 0,5                                      |      |
|                    | To be contracted <b>by EPC</b>        | Equipment not delivered | 60,0                                     |      |

(1) Contracts fully paid and equipment delivered

(2) Contracts that include an erection supervision clause from the supplier

## **Angra 3: Engineering documentation readiness**

CONSÓRCIO ANGRA EUROBRAS NES



(Consortium Angra Eurobras NES, Dec./2021)

| ITEM                                       | READYNESS |
|--|-----------|
| BUILDINGS AND STRUCTURES AT THE PLANT SITE | 80.5%     |
| REACTOR PLANT EQUIPMENT                    | 61.4%     |
| TURBINE GENERATOR PLANT EQUIPMENT          | 65.8%     |
| ELECTRICAL EQUIPMENT                       | 75.0%     |
| I&C EQUIPMENT                              | 62.3%     |
| WATER INTAKE AND HEAT REJECTION            | 45.1%     |
| MISCELLANEOUS PLANT EQUIPMENT              | 54.9%     |
| TOTAL                                      | 65.6%     |

# **Angra 3: Cost estimate (%) for EPC** activities

CONSÓRCIO ANGRA EUROBRAS NES



(Consortium Angra Eurobras NES, March/2022)

| EPC                                  | Activity                           | %      |
|--------------------------------------|------------------------------------|--------|
| Engineering and Service Activities   | Fire Protection System             | 0,2%   |
|                                      | 138kv and 500kv lines              | 0,1%   |
| Supply of Equipment and Materials    | Remaining National Packages        | 10,1%  |
|                                      | Bulk Material (Pipes and Supports) | 6,1%   |
| Construction and Erection Activities | Remaining Civil Works              | 17,4%  |
|                                      | Electromechanical Erection         | 66,1%  |
| TOTAL EPC                            |                                    | 100,0% |

# **Angra 3: Cost to complete**

(Consortium Angra Eurobras NES, March/2022)

CONSÓRCIO ANGRA EUROBRAS NES



# • Owner's (ELETRONUCLEAR): 62,8%

• **EPC**:

37,2%

### **CONSÓRCIO ANGRA EUROBRAS NES**



# Thank you! May 2022

